PRODUCT LINEUP

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YAMAMOTO

Yamamoto engineering works Co., Ltd. was founded in 1917. With the hydraulic press machines as core, we have met a wide range of needs including industrial press machine waste disposal machine, large resource recycling plant and precision machine.

We use an integrated manufacturing system from design to manufacture. So we can manu facture various machines matching with the customer's specification. We also provide the maintenance service including electricity.

Our strong point is to make hardly breakable machine. So far, we have exported the various machines in about 47 countries and they are satisfied with our machine

We introduce only some of our machines in this catalog as we take made-to-order system. If you have any queries, please feel free to contact us.

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■ Founded: 1917

■ Incorporated: 1962

- Capital: 70 million
- Executives:

Chairman and executive director: Koichi Yamamoto
President and representative director: Tomoaki Yamamoto
Employees: 178
■ Affiliated banks: Awa Bank, Kochi Bank, Shoko Chukin etc

- Description of business: Design, Manufacture and sale for Hydraulic press machine, Automated system etc. system etc.
- Construction business license

Tokushima Governor licensed No. 7572 Machinery installation, piping works, civil works, painting, electrical works

■ Main equipments
NC horizontal boring machines BSF-150B type $11.5 \mathrm{~m} \times 4.0 \mathrm{~m}$ (1) NC horizontal boring machines BSF-130B type $8.5 \mathrm{~m} \times 3.0 \mathrm{~m}$
CNC horizontal boring machines $3.5 \mathrm{~m} \times 9.0 \mathrm{~m}$
NC machining center with five-face machining equipment DMC-1 OM type $8.5 \mathrm{~m} \times 1.25 \mathrm{~m}$
NC machining center with five-face machining equipment $8.0 \mathrm{~m} \times 1.5 \mathrm{~m} \times 2.4 \mathrm{~m} . . . .$. (1)
NC machining center with five-face machining equipment $6.0 \mathrm{~m} \times 1.8 \mathrm{~m} \times 1.7 \mathrm{~m} \cdots \cdots$ (1)
Cylindrical grinding machine $\phi 1.2 \mathrm{~m} \times 6.0 \mathrm{~m} . \ldots \ldots \ldots . . . . . .$.
Cylindrical grinding machine $\phi 0.4 \mathrm{~m} \times 3.0 \mathrm{~m} . . . . . . . . . . . . . . .$. (1)
General purpose latheф1.1m×7.0m .................................. (1)
NC lathe $1.2 \mathrm{~m} \times 6.0 \mathrm{~m}$ (1)

ATC machining center\#6
CNC boring milling machine ......................................... (2)
BTA punching machines 3 axis (2)
...................................... (2)
Automatic welding machine ................................................. (1)
Distortion removal press .................................................. (2)

Crane 80t ..................................................................... (1)
Crane 50t .................................................................... (1)
Crane 30t .................................................................... (3)
Crane 1t-20t ...........................................................(31)


Headquarter factory Total site area $17.905 \mathrm{~m}^{2}$
Total buil ding area $8.876 \mathrm{~m}^{2}$


Anan factory (Anan-shi TOKUSHIMA Total site area $46.757 \mathrm{~m}^{2}$
Total building area 9.861 m



Waste plastic direct molding system
Use:Molding of plastic pallet, panel \& etc.
We offer a complete molding system of combination of
melting injection and low-pressure molding and
melting, injection and low-pressure molding and optimal die
design for making high strength and low strain product with
design for making high strength and low strain product with
minimal thermal damage by difficult-to-recycle plastic wastes


Waste wood recycling system for large-sized building material
Use:High speed molding of large-sized and thick building material (pillars \& wall panels) After making big wood chips from general wood waste and After making big wood chips from general wood waste and
building wood waste, then applying heat curing adhesive, with heat compression and steam injection, this heating curing and molding system makes extremely thick mat effectively, as
heat and pressure reaches the center of mat at short time.

Fiber board system for scrap of cloth and fiber Use:Forming of lightweight waterproof board and secondary cubic molding board
This system is to make a lightweight, high breathability and high weather resistance board with high accuracy. Mix a main
material such as scrap of non-woven cloth and melting fiber to make a mat and solidify it by heating, pressing and cold pressing.

Machine and Equipment


- Construction Operation

- Recycling Plaza Appearance

*Waste disposal plant combined resources recycling plant
*Sorting, shredding and size-reduction of large-sized disposal and non-burnable waste, to separate recyclable resources.
*Providing a coherent system with high reputation of compact plant with high performance.
*Yamamoto manufactures main equipments of the plant that ensures stable and efficient operation.
*Total supporting system including design, manufacture, installation and maintenance.
- Flow chart


Shredders \& volume reduction machines
Hydraulic two-axes shredder
Use:Shredding of large-sized waste(high capacity of shredding)
High strength blades equipped at high toraue and low speed shafts ensures efficient shredding of large size
tammable and non-flammable waste, loaded from hopper.


Two-directional press Use:Compression and volume reduction of small-size iron scrap such as waste cans The scrap is loaded from hopper, and compressed into blocks by top and rear cylinders sequentially, then
discharged from the front.



Three-directional press
Use:Compression and volume reduction of large-size iron scrap
After loading large-size iron scrap such as shredded automobiles, a sequential compression process compresses, the scarp from top, side and rear automati-
cally into blocks and discharges it from the front.


## Car press

Use:Compression of waste automobiles Disassembled car body can be loaded as it is, compressed into block by top, side and rear cylinders or Two-directional or three-directional can be selective according to the purpose.

Electric two-axes shredder
Use:Shredding of large-sized waste (compact type)
High strength blades equipped at high torque and low speed shafts ensures efficient shredding of large sized flammable and non-flammable waste, loaded from
hopper. Compared to hydraulic type, it is compact and space-saving shredder


## Waste plastic packing machine

Use:Compression and packing of bulk plastic waste Low density bulk waste such as plastic waste is compressed into the regulation size from top and side and automatically packed with PP band.


Waste urethane press
Use:Compression of foamed urethane waste
This press is designed to compress foamed urethane waste that is separated from electric appliance waste and industrial machine waste. Waste volume is reduce

## Waste disposal machines



## Trommel

Use:Classification of cutting grinding waste
Torommel consists of a perforated cylindrical
drum. Put the crushed scrap from hopper, the drum will rotate and classify a granularity of various scraps.


Industrial press machines

Guillotine Shear
Use:Scrapping of large-sized building materials
Once materials are placed into the feed bin, this machine automatically cuts them to a uniform
size, with high rigidity, durability and abrasion resistance, it is the core machine of scrapping process.

## Aluminum Separator

Use:Sort out an aluminum scraps from mixed metal scraps
Put the crushed mixed metal scraps into the machine
and it will separate iron and energy of permanent magnet rotating body.

Large size rubber molding press
Use:Form a large size rubber product
Form a large size rubber product with the high accuracy. We can manufacture the press machine that the total pressure is more than 5000ton.


Heat insulating panel manufacturing press line
Use:Product of a heat insulating
panel and acoustic panel
This heat insulating panel manufacturing line mixing head traverser automatic, foaming machine, and automatic lifter.


Injection Compression Molding Press
Use:Large size product molding of wood powder polypropylene/recycled plastic
Even the low melt flow material (e.g. wood powder + PP / recycled plastic) is processed through heating and melting then a press molds it to large-size products (e.g. palett concrete shuttering board) by cooling at high-speed.


Multi-Opening Sequential Press for Vinyl

## Chloride Tile

Use:Vinyl chloride processing
This is a fully automatic press with a four-step sequential configuration ; loader, hot press, cold press and uloader. For products which can loose pressurization in the transi-
tion from heating to cooling.

Plastic and laminated board presses
FRP Molding Press
Use:Forming of a prefabricated bath etc. The press body and frame are constructed from box section welded steel plates and beams for maximum
strength and stability. You can choose some options such as a leveling control system, automatic loader Apply pressure and heat on SMC and BMC to shape various products.


Fully Automatic Hot/Cold Press for Laminated Plastic board
Use:Laminated plastic board processing This system is composed of loader press with vacuum device, unloader and caul plate circulation device. allows heating and cooling of heat platen, while maintaining pressure.



Servo press machine
Use:Production of a metallic
panel, door and partition panel
This press is for composite panel, partition panel producbe set at 0.1 mm unit for uniform panel thickness. Without hydraulic system, it ensures clean work environment, free
from oil and noise with easy maintenance. from oil and noise with easy maintenance.


Hybrid press machine
Use:Product a wide variety of building materials, transport materials, industrial materials and automobile materials
This hybrid hydraulic press machine combines a servo motor that has an excellent positioning accuracy and a
hydraulic cylinder that provide stable pressure It realizes an energy conservation, high-cycle and low maintenance an ent
cost.

## Continuous press machine

Use:Product a wide variety of building materials, transportation packing materials and resin products
This press machine is equipped with steel belt and resin belt etc. You can choose single belt or double belt as usage.


Building material presses

## APT Hot Press for Plywood

## Use:Plywood

With APT control system, data such as conditions and patented structures of every kind minimize errors and downtime with high productivity.


Press Line for Flooring
Use:Flooring, Plywood flooring,
WPC and other materials
The system mass-produces flooring of narrow-width
such as $1^{\prime} \times 6^{\prime}$ in a full automatic such as 1 ' $X 66^{\prime}$ in a full automatic operation from in
feeding to out-feeding. It can also be adapted to the production of panels in various sizes (option).



Top Ram Type-Cold Press
Use:Prepressing and secondary gluing of plywood, plywood composite and other overlaid panel materials Rigid structure and advanced hydraulic control system ensure high performance on compression. Each components of
maintenance.


Hot Press with Conveyor
Use:Processing of fancy laminated woods Simply place laminated panels on the in-feeding conveyor stand, this press will automatically handee
from arrangement and in to out with high productivity and laborsaving.


Press for large sectional laminated wood
Use: Production of large, straight
sectional construction beams
This press consists of spreader, setter, multi-row cold
press, insertion and ejection device oress, insertion and ejection device. This fully automatic large sectional laminated wood
press line enable you to press a long narrow material with accuracy and provide high quality and highproduction.


Oil-Heated Hot Press Use:Production of fancy and
film-laminated plywood
This hot press equips with an electric oil heater for
heating platens. The temperature is control able in the wide range from room temperature up to approximately 200 degrees with the high accuracy


## Steam Injection Press

Use:Wood material molding and caking High-speed molding press molds and cakes wood
material such as bark and wood powder by the highmaterial such as bark and wood powder by the high-
speed heating and cooling by means of the steam speed heating and cooling by means
injection and the vacuum degassing.


Press for Experimental Use Use:Experimental pressing and testing applications The fruits of Yamamoto's technological expertise are condensed into this press, designed for the exacting needs of a wide range of tough research and develop-
ment apolication to handle all kinds of experiments at ment application to
high-performance.


